AZIENDA CERTIFICATA
ISO 9001 / 2008

FEDERFIN TECH SRL

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TECHNICAL SPECIFICATION

CODE : ------

TYPE OF CAP : *CAP TYPE 30x60 FOR WINE*

GENERAL SPECIFICATIONS

PACKAGING

Quantity for carton	*1250 / 1300 pieces*
Dimension carton	*59 x 38 x 38 cm*
Type carton	*Triple corrugated card-board*
Internal protection	*Transparent atoxic PE bag*

PACKAGING DETAILS

Pallet	*100 x 120 - 80 x 120 cm*
N° boxes / pallet	*20 - 24 - 25*
Wrapper	*extensible film*
Type of cap	*code on label*

PRINTING SPECIFICATIONS

	APPLICATION	DIMENSIONS
Top lithography print	*YES*	*STD*
Side lithography print	*YES*	*STD*
Side offset print	*YES*	
Top relief	*YES*	

USED MATERIALS

ALUMINIUM

Alloy	*8011*	*SP. ALL. 0,23 mm*
State	*H14*	
Specific weight Kg / dm³	*2,7*	
Crack point RmN / mm²	*150 / 190*	
Yield point Rp02	*120 / 160*	

LINERS

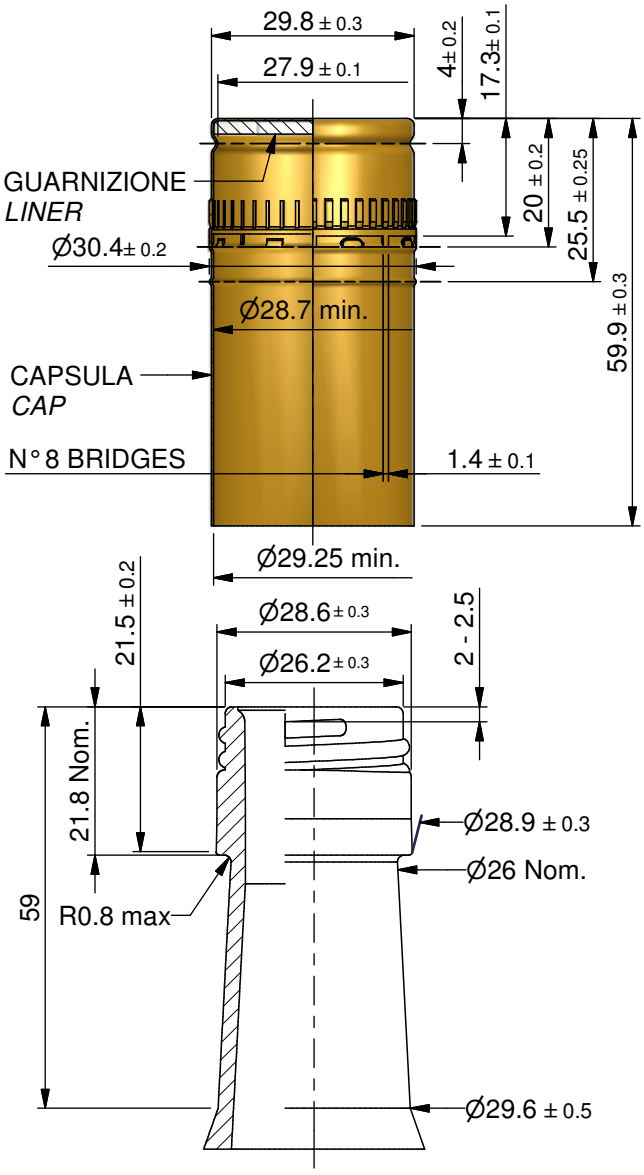
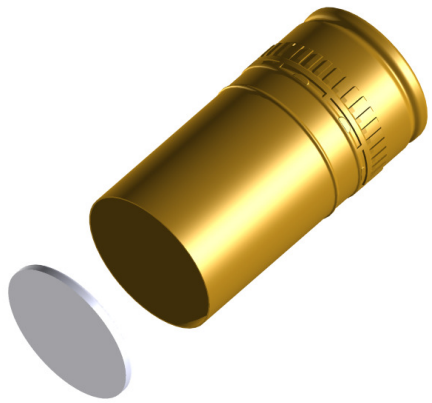
EPE LINER	*28,6 x 2 mm*
SARANEX	*28,6 x 2 mm*
TINFOIL	*28,6 x 2 mm*
PLASTIC LINER	

VARNISH - INK

Internal varnish	*EPOXY PHENOLIC LAQUER*
External varnish	*vinylic / acrylic varnish*
	polyester enamel / vinylic varnish
Ink	*polyester*

APPLICATION DETAILS

Opening torque	*6 - 25 Lb x in*
Pressure block diameter	*27,5 x 1,5 / 2 mm*
N° 2 thread rollers with radius	*0,8 mm*
N° 2 skirt rollers with radius	*0,9 mm*
Side pressure	*8 / 12 Kg*
Head load	*160 / 180 Kg*

CARD N°	DATE :	APPROVAL :
32	*27 / 03 / 2008*	*D. SACCHI*
REVISION N°	**DATE :**	**APPROVAL :**
002	*13 / 09 / 2012*	*D. SACCHI*

General tolerance ± 0,20 mm