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# TECHNICAL SPECIFICATION

CODE : -----

**TYPE OF CAP :**

**CAP TYPE 30x60 FOR SPARKLING WINE**

## GENERAL SPECIFICATIONS

### PACKAGING

Quantity for carton	1300 pieces
Dimension carton	59 x 38 x 38 cm
Type carton	Triple corrugated card-board
Internal protection	Transparent atoxic PE bag

### PACKAGING DETAILS

Pallet	100 x 120 cm
N° boxes / pallet	30
Wrapper	extensible film
Type of cap	code on label

### PRINTING SPECIFICATIONS

	APPLICATION	DIMENSIONS
Top lithography print	YES	STD
Side lithography print	YES	STD
Side offset print	YES	
Top relief	YES	

## USED MATERIALS

### ALUMINIUM

Alloy	8011	SP. ALL. 0,23 mm
State	H14	
Specific weight Kg / dm <sup>3</sup>	2,7	
Crack point RmN / mm <sup>2</sup>	150 / 190	
Yield point Rp02	120 / 160	

### LINERS

PLASTIC LINER	T30
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### VARNISH - INK

Internal varnish	EPOXY PHENOLIC LAQUER
External varnish	vinylc / acrylic varnish
	polyester enamel / vinylc varnish
Ink	polyester

### APPLICATION DETAILS

Opening torque	6 - 25 Lb x in
Pressure block diameter	27,5 x 2 mm
N° 2 thread rollers with radius	0,8 mm
N° 2 skirt rollers with radius	0,9 mm
Side pressure	7 / 10 Kg
Head load	200 Kg

CARD N°	DATE :	APPROVAL :
24	27 / 03 / 2008	D. SACCHI
REVISION N°	DATE :	APPROVAL :
001	22 / 06 / 2011	D. SACCHI

General tolerance ± 0,20 mm

